

B1 metal component which is within the interior pore structure of the molecular sieve and which comprises a non-lanthanide base metal in an oxidation state greater than zero, to crack the heavy hydrocarbon feed to lighter liquid cracking products of reduced sulfur content.

Amend claim 4 to read:

B2 4. (Amended) A method according to claim 1 in which the product sulfur reduction catalyst comprises a large pore size or intermediate pore size zeolite as the molecular sieve component and, as the metal component, at least one metal of Period [3] 4, groups 5, 8, 9 or 12 of the Periodic Table.

Amend claim 11 to read:

B3 11. (Amended twice) In a fluid catalytic cracking process in which a heavy hydrocarbon oil feed comprising organosulfur compounds is catalytically cracked to lighter products by contact in a cyclic catalyst recirculation cracking process with a circulating fluidizable catalytic cracking catalyst inventory consisting of particles having a size ranging from about 20 to about 100 microns, comprising:

- B3
- (i) catalytically cracking the heavy hydrocarbon oil feed in a catalytic cracking zone operating at catalytic cracking conditions of elevated temperature by contacting feed with a source of regenerated cracking catalyst to crack the heavy hydrocarbon oil feed to lighter products and produce a cracking zone effluent comprising lighter cracked products and spent catalyst containing coke and strippable hydrocarbons;
 - (ii) discharging and separating the effluent mixture into a cracked product rich vapor phase and a solids rich phase comprising spent catalyst;
 - (iii) removing the vapor phase as a product and fractionating the vapor to form liquid cracking products including gasoline,
 - (iv) stripping the solids rich spent catalyst phase to remove occluded hydrocarbons from the catalyst,
 - (v) transporting stripped catalyst from the stripper to a catalyst regenerator;
 - (vi) regenerating stripped catalyst by contact with oxygen containing gas to produce regenerated catalyst; and

B3 (vii) recycling the regenerated catalyst to the cracking zone to contact further quantities of heavy hydrocarbon feed,
the improvement which comprises
reducing the sulfur content of a the gasoline portion of the liquid cracking products, by
catalytically cracking the feed fraction at elevated temperature in the presence of a product
sulfur reduction catalyst which comprises a porous molecular sieve having a metal
component which is within the interior pore structure of the molecular sieve and which
comprises a non-lanthanide base metal in an oxidation state greater than zero, to produce
liquid cracking products of reduced sulfur content.

Amend claim 13 to read:

B4 13. (Amended) A method according to claim 12 in which the product sulfur reduction
catalyst comprises a large pore size or intermediate pore size zeolite as the molecular sieve
component and, as the metal component, at least one metal of Period [3] 4, groups 5, 8, 9
or 12 of the Periodic Table.

Add the following claims

- B5
32. A method according to claim 4 in which the metal component is vanadium.
33. A method according to claim 4 in which the metal component is iron.
34. A method according to claim 13 in which the metal component is vanadium.
35. A method according to claim 13 in which the metal component is iron.

Remarks

1. This is in response to the Office Action of 19 September 2000.